







Based on:

PCR ICMQ-001/15 v3 EN:15804:2012+A2:2019 UNI EN ISO 14025:2010 Certification N°: EPDITALY0712 Product CPC code: 41

Date of issue: 2024/09/11 Valid until: 2029/09/11

Declaration number: AA_EPD_0010

General information

EPD REFERENCES

EPD OWNER: Alfa Acciai, via San Polo 152, 25134, Brescia - ITALY; Manufacturing plant is located in the same site

PROGRAM OPERATOR: EPDItaly, Via Gaetano De Castillia 10, 20124 Milano - ITALY

INDEPENDENT VERIFICATION

This declaration has been developed referring to the EPDItaly, following the last version of "Regolamento di EPDItaly"; further information and the document itself are available at: www.epditaly.it. EPD document valid within the following geographical area: Italy and other countries worldwide according to sales market conditions.

CEN standard EN 15804 served as the core PCR (PCR ICMQ-001/15 v3) PCR review conducted by Daniele Pace, contact via info@epditaly.it

Independent verification of the declaration and data, according to EN ISO 14025: 2010

Third party verifier: ICMQ SpA, via De Castillia, 10 20124 Milano (www.icmq.it)

EPD proces



Accredited by: Accredia

 $\label{procedure} \mbox{Procedure for follow-up during EPD validity involves third party verifier:} \\$





Environmental declarations published within the same product category, though originating from different programs, may not be comparable. In particular, EPDs of construction products may not be comparable if they do not comply with EN 15804.

The EPD Owner exempts EPDItaly from any non-compliance with environmental legislation. The holder of the declaration will be responsible for supporting information and evidence. EPDItaly disclaims all liability for the information, data and results provided by the EPD Owner for life cycle assessment.

CONTACTS

Phone: (+39) 030 23918360

Ing. Aldo Faini (a.faini@alfaacciai.it)
Environmental Management System Manager and Environmental Certifications

(info@lcengineering.eu, www.lcengineering.eu).



Technical support to Feralpi Group was provided by Life Cycle Engineering, Italy.





The Alfa Acciai Group has been among Europe's main manufacturers of reinforced steel and wire rod for 70 years, with over 1,200 employees and a total production capacity of 2.5 million tons per year and is a benchmark in terms of cutting-edge technology, mindful of the employees and with environmental awareness throughout the entire steel supply chain.

The Group has always been renowned for its industrial flexibility, utmost operational efficiency upstream and downstream of the melting process, and great financial and equity strength. It is focused on ethical corporate social responsibility principles, routine maintenance on installations and operations, caring and listening to stakeholders' requirements.

ALFA ACCIAI

The Brescia-based parent company is one of the largest electric-arc steelmaking plants in Italy and one of the top national wire rod producers, as well as being ranked among the leaders in the production of reinforcing steel for concrete in Europe.

The steel-making plant comprises two EAFs (electric arc furnaces) and 2 LFs (ladle furnaces), 2 five-strand

continuous casting machines (10 lines) and a shredder for proler production. The hot rolling division is equipped with two bars and spool mills and a wire rod mill.

The production cycle is completed by cold rolling mills that produce high-ductility welded mesh for reinforced concrete and recoiled wire.





EPD / Hot-rolled in wire rod

Located in the industrial district of Catania, has been part of the Alfa Acciai Group since 1998 and is the only steel mill in the heart of the Mediterranean It is one of the main industrial centers of the Region and is characterized by a strong export vocation thanks to its proximity to significant port infrastructures. The company stands out for its constant technological innovation and steel know-how, factors that guarantee increasingly high-quality standards, respecting the environment and the health and safety of its employees. The production process includes an EAF (electric arc furnace), a continuous casting machine (4 lines) and a hot rolling mill using a hot-charge system to produce reinforcing steel in bars and coils.





OFERROBERICA

Has belonged to the Group for over 30 years and has 5 operational sites located in: Vicenza, Montirone (BS), Sedegliano (UD) and 2 in Catania.

The company is the leading operator in Italy and the second in Europe in the cutting and bending, including the assembling of reinforcing steel for use in structural work. Thanks to its expertise, reliable supplies and market competitiveness, today Ferroberica is a production facility with a total annual capacity of 400,000 tonnes boasting the world's most high-tech plant in Montirone.



Located in Gottolengo (BS), has been part of the Alfa Acciai Group since September 2016.

Tecnofil is currently the major drawing mill with a galvanizing plant in Europe. It produces steel wire, galvanized wire, alu-zinc wire, bright wire, annealed wire, redrawn wire and skinpassed wire for use in construction, household appliances, automotive, agricoltural and numerous other applications of everyday life. Over the years the company has significantly expanded its overall production capacity (currently over 100,000 tons / year) and the range of products to be offered on the market.



Scope & type of EPD°

The approach used in this EPD is "Cradle to gate with options" one

	TABL	TABLE OF MODULES															
	PRODUCT STAGE			CONSTRUCTION	PROCESS STAGE	USESTAGE						END OF LIFE STAGE				BENEFITS AND LOADS BEYOND THE SYSTEM BOUNDARIES	
	Raw material supply	Transport	Manufacturing	Transport to the gate to the site	Asseambly	Use	Mainteinance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse - Recovery - Recycling Potential
MODULE	A1	A2	А3	Α4	A5	B1	B2	В3	B4	B5	В6	B7	C1	C2	C3	C4	D
modules declared	✓	✓	✓	✓	MND	MND	MND	MND	MND	MND	MND	MND	✓	✓	✓	✓	✓
geography	IT	IT	IT	WLD	-	-	-	-	-	-	-	-	WLD	WLD	WLD	WLD	WLD
specific data used		>90%		-	-	-	-	-	-	-	-	-	-	-	-	-	-
variations - products	NOT	RELEV	ANT	-	-	-	-	-	-	-	-	-	-	-	-	-	-
variations - sites	NOT	RELEV	ANT	-	-	-	-	-	-	-	-	-	-	-	-	-	-

SOFTWARE: SimaPro ver. 9.5

MAIN DATABASE: Ecoinvent 3.9.1

REPORT LCA: Life Cycle Assessment (LCA) for hot and cold rolled structural steel and for Sinstone recycled aggregate produced by Alfa Acciai for EPD° purposes - Final Report

GEOGRAPHICAL SCOPE OF THE EPD: World according to sales market conditions

TYPE OF EPD: specific for hot rolled steel products

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The Product

Hot-rolled in wire rod

This EPD refers to both ribbed and smooth wire rod, produced at Alfa Acciai plant placed in Brescia (Italy), with electric arc furnace technology, starting from post and pre conesumer steel scrap.

The homogeneous and repeatable mechanical features of steel guarantee stable performances in any type of application. Furthermore, the wide range of products offers the customer a vast choice of steels in order to choose the most suitable one for the final use.



The products made by ribbed wire rods have a chemical composition in compliance with national regulation of destination countries where they are sent. On the other hand smooth wire rods have a specific composition based on the type of steel requested by the customer. The main materials of the final product are: iron >96%; alloy elements (e.g. manganese, silicon, carbon) 2% c.a.; other elements (e.g. copper, nickel, chromium), complementary to 100%.

Declared Unit according to EN:15804, the declared unit is 1 ton of hot rolled product in wires

INFORMATION	DESCRIPTION								
Product identification	Ribbed wire for welded mesh fencing and lattices. Smooth low, medium and high carbon wire rod for drawing and mechanical sector								
Product features	Ribbed wire: diameters from 6 mm to 16 mm Smooth wire: diameters from 5.5 mm to 16 mm Coil weight: 1.450 kg Coil size: Ø int. 850-900 mm; Ø ext. 1100-1200 mm; height 1100-1200 mm								
Product properties (under EN10080:2005)	Steel coming from post and pre consumer steel scraps produced in electric arc furnace route (EAF) and further hot rolling process. $ \begin{array}{cccccccccccccccccccccccccccccccccc$								
Plant features	Products covered by this EPD, year 2023: 418 061 t Total production, for selling purpose, year 2023: 418 061 t On-site air emission control system On-site waste water control system On-site system to recycle water used in process In/out materials/products and melting process monitored to prevent nuclear radiation Plant air emissions accounted under ETS (Emission Trading System)								

Environmental performance

The detailed environmental performance (in terms of use of resources, pollutant emissions and waste generation) is presented for the three phases, Upstream, Core and Downstream and related sub-phases (A1-A2-A3-A4-C1-C2-C3-C4-D). The numbers reported in the following tables are the outcome of rounding.

For this reason total results could slightly differ from the sum of contributions of the different phases. The energy sources behind the electricity grid used in manufacturing is the italian residual mix 0,457 kg CO, eq./kWh (AIB report May 2023) to which LCE adds emissions related to network losses and transformation.

ENVIRONMENTAL IMPACTS													
		UPSTREAM	CORE P	ROCESS		DOWNSTREAM							
INDICATORS	NDICATORS UNITS / D.U.	A1	A2	А3	A1:A3	Α4	C1	C2	C3	C4	D		
GWP	kg CO ₂ eq	4.75E+02	2.59E+01	2.11E+02	7.12E+02	2.48E+01	5.26E+01	1.78E+01	2.31E+00	2.70E-01	1.47E+02		
GWP,f	kg CO ₂ eq	4.75E+02	2.59E+01	2.10E+02	7.11E+02	2.48E+01	5.26E+01	1.78E+01	2.30E+00	2.70E-01	1.47E+02		
GWP,b	kg CO ₂ eq	1.94E-01	1.55E-03	2.62E-01	4.57E-01	1.47E-03	3.13E-03	1.06E-03	5.63E-03	2.85E-05	1.14E-02		
GWP,luluc	kg CO ₂ eq	1.48E-01	5.15E-04	7.92E-02	2.27E-01	4.99E-04	2.16E-03	3.52E-04	5.79E-03	1.36E-05	1.41E-02		
GWP,ghg	kg CO ₂ eq	4.75E+02	2.59E+01	2.11E+02	7.12E+02	2.48E+01	5.26E+01	1.78E+01	2.31E+00	2.70E-01	1.47E+02		
ODP	kg CFC11 eq	1.30E-05	5.68E-07	1.33E-06	1.49E-05	5.36E-07	8.30E-07	3.88E-07	1.47E-08	4.02E-09	2.77E-06		
АР	mol H+ eq	1.83E+00	4.95E-02	4.42E-01	2.32E+00	6.84E-02	5.04E-01	3.59E-02	1.12E-02	2.51E-03	5.73E-01		
EP,f	kg P eq	9.07E-02	1.79E-04	3.10E-02	1.22E-01	1.70E-04	3.97E-04	1.23E-04	1.04E-03	8.07E-06	6.86E-02		
EP,m	kg N eq	3.74E-01	1.66E-02	1.56E-01	5.47E-01	2.21E-02	2.37E-01	1.26E-02	2.38E-03	1.14E-03	1.23E-01		
EP,t	mol N eq	3.96E+00	1.71E-01	1.54E+00	5.67E+00	2.32E-01	2.57E+00	1.31E-01	2.38E-02	1.24E-02	1.31E+00		
POCP	kg NMVOC eq	1.69E+00	8.38E-02	4.69E-01	2.24E+00	9.66E-02	7.57E-01	6.06E-02	7.15E-03	3.71E-03	7.00E-01		
ADPE*	kg Sb eq	6.12E-05	9.03E-07	8.77E-05	1.50E-04	8.45E-07	2.21E-06	6.18E-07	6.57E-08	1.07E-08	1.30E-03		
ADPF*	MJ	8.02E+03	3.49E+02	1.18E+03	9.55E+03	3.32E+02	6.92E+02	2.39E+02	3.08E+01	3.47E+00	1.25E+03		
WDP*	m³	3.05E+01	3.20E-01	1.71E+02	2.02E+02	3.04E-01	8.87E-01	2.19E-01	4.00E-01	4.78E-03	1.24E+01		

GWP Global warming potential, total

GWP,f Global warming potential, fossil

GWP,b Global warming potential, biogenic

GWP, luluc Global warming potential, land use & land use change

ODP Ozone depletion potential

AP Acidification Potential

EP,f Eutrophication potential, freshwater

EP,m Eutrophication potential, marine

EP,t Eutrophication potential, terrestrial

POCP Photochemical ozone creation potential

ADPE Abiotic depletion potential minerals & metals

ADPF Abiotic depletion potential fossil

WDP Water use deprivation potential

Additional environmental impact indicators are computed in the LCA report but not reported in the EPD.

EPD / Hot-rolled in wire rod

RESOURCES	USE												
		UPSTREAM	CORE PROCESS			DOWNSTREAM							
INDICATORS	UNITS / D.U.	A1	A2	А3	A1:A3	Α4	C1	C2	C3	C4	D		
PERE	[MJ]	4.84E+02	9.18E-01	1.44E+02	6.29E+02	8.65E-01	1.35E+00	6.28E-01	4.34E+00	1.55E-02	1.06E+02		
PERM	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00		
PERT	[MJ]	4.84E+02	9.18E-01	1.44E+02	6.29E+02	8.65E-01	1.35E+00	6.28E-01	4.34E+00	1.55E-02	1.06E+02		
PENRE	[MJ]	9.56E+03	3.53E+02	9.18E+02	1.08E+04	3.36E+02	7.00E+02	2.42E+02	4.01E+01	3.57E+00	1.89E+03		
PENRM	[MJ]	0.00E+00	0.00E+00	4.48E+02	4.48E+02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00		
PENRT	[MJ]	9.56E+03	3.53E+02	1.37E+03	1.13E+04	3.36E+02	7.00E+02	2.42E+02	4.01E+01	3.57E+00	1.89E+03		
SM	[kg]	1.50E+03	0.00E+00	0.00E+00	1.50E+03	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00		
RSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00		
NRSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00		
FW	[m³]	1.15E+00	1.46E-02	4.26E+00	5.42E+00	1.39E-02	3.44E-02	1.00E-02	1.76E-02	1.82E-04	3.60E-01		

PERE Use of renewable primary energy excluding renewable primary energy resources used as raw materials

PERM Use of renewable primary energy resources used as raw materials

PERT Total use of renewable primary energy resources

PENRE Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials

PENRM Use of non-renewable primary energy resources used as raw materials

PENRT Total use of non-renewable primary energy resources

SM Use of secondary raw materials

RSF Use of renewable secondary fuels

NRSF Use of non-renewable secondary

FW Use of net fresh water

OUTPUT FLO	ows												
	RS UNITS / D.U.	UPSTREAM	CORE PROCESS			DOWNSTREAM							
INDICATORS		A1	A2	А3	A1:A3	Α4	C1	C2	C3	C4	D		
HWD	[kg]	0.00E+00	0.00E+00	3.19E+00	3.19E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00		
NHWD	[kg]	0.00E+00	0.00E+00	6.95E+01	6.95E+01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.00E+02	0.00E+00		
RWD	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00		
CRU	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00		
MFR	[kg]	0.00E+00	0.00E+00	2.34E+02	2.34E+02	0.00E+00	0.00E+00	0.00E+00	9.00E+02	0.00E+00	0.00E+00		
MER	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00		
EE	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00		

HWD Hazardous waste disposed NHWD Non-hazardous waste disposed **RWD** Radioactive waste disposed

CRU Components for re-use MFR Materials for recycling MER Materials for energy recovery **EE** Exported energy

^{*}The results of this enviromental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

Calculation Rules

The environmental burden of the product has been calculated according to EN 15804:2012+A2:20191 and PCR ICMQ-001/15 v3. This declaration is a cradle to gate with options EPD type, based on the application of Life Cycle Assessment² (LCA) methodology to the whole life-cycle

In the whole LCA model, infrastructures and production equipments are not taken into account.

Hot rolled steel products at plant level, were described by using specific data from manufacturing facility (Brescia, Italy) for year 2023.

Customized LCA questionnaires were used to gather in-depth information about all aspects of the production system (for example, raw materials contents and specifications, pre treatments, process efficiencies, air and water emissions, waste management), in order to provide a complete picture of the environmental burden of the system from raw materials supply (A1) to Transport (A2) and Manufacturing (A3).

The use phase was not considered according to EN:15804 and PCR ICMQ-001/15 v3, while transport to final destination (A4) and end of life (C1-C2-C3-C4-D) were considered. The product is designed for being incorporated into concrete structures. Therefore, in nominal installation and operating conditions, no emissions to air nor to water shall occur.

According to ISO 14040 and 14044, allocation is avoided whenever possible by dividing the system into sub-systems. When allocation cannot be avoided physical properties are used to drive flow analysis.

Data quality has been assessed and validated during data collection process.

According to EN:15804 the applied cut-off criterion for mass and energy flows is 1%.



¹EN 15804:2012+A2:2019 Sustainability of construction works - Environmental product declarations Core rules for the product category of construction products.

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System boundaries

Broad scheme of hot-rolled reinforcing steel for concrete production, in which the main activities included in the system boundaries, are listed and divided in the three subsystems:







DOWNSTREAM

process

A4/C1/C2/C3/C4/D

UPSTREAM process

A1

- » Scrap pretreatment Shearing / Shredding / Sorting
- » Raw material and **Energy production**

CORE module

- » Supplying transport
- » Billets production
- » Hot rolling process
- » Internal handling
- » Ancillary materials and activities
- » Air emission
- » Water emission
- » Waste management

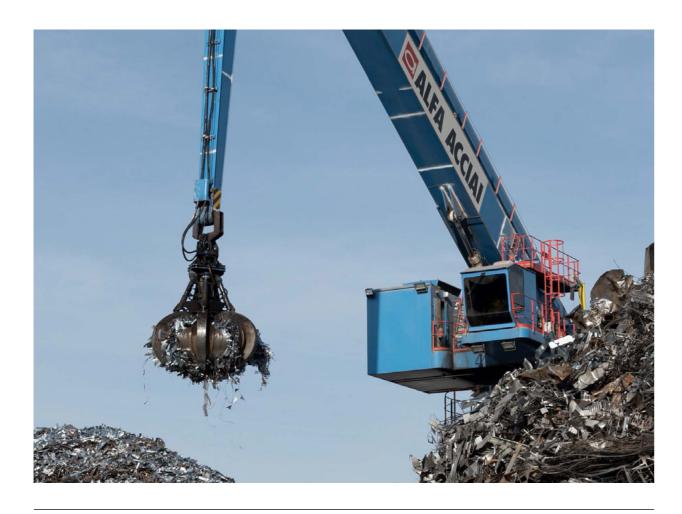
A2/A3

- » Distribution
- » De-construction demolition
- » Transport
- » Waste processing
- » Disposal
- » Reuse Recovery -Recycling potential

²The LCA methodology is standardized at international level by ISO 14040 and ISO 14044.

Upstream process

Δ.



Steel scrap collection (shredded both in external and internal plants) and other raw materials production

Specific secondary materials pre-treatments, where appropriate



Production of alloy elements

Generation of electricity and other fuels from primary and from secondary energy resources (excluding waste treatments)

Core module

A2/A3



Raw materials transportation from production or collection facilities to the production plant and internal transportation



Steel mill production, including utilities



Rolling mill, production, including utilities

Treatment of waste generated from the manufacturing processes

Downstream process

A4/C1/C2/C3/C4/D



A4 DISTRIBUTION Distances estimated considering the transported quantities and the distances from Brescia plant to the client. From Brescia (in the North of Italy) final products are delivered to many national and international areas such as Germany, France and Austria, mentioning the main countries. The means of transport used to deliver steel bars and coils are truck and freight ship.

C1
DE-CONSTRUCTION
DEMOLITION

Dismantling and demolition operations required to remove the product from the building. Initial onsite sorting of the materials is included as well.

C2 TRANSPORT

Transportation of the discarded product as part of the waste processing (to recycling site or to a final disposal site).

C3 WASTE PROCESSING Waste processing, including collection of waste fraction from deconstruction and waste processing of material flows intended for reuse, recycling and energy recovery.

C4 DISPOSAL

Waste disposal including physical pre-treatment and management of the disposal site.

REUSE - RECOVERY - RECYCLING POTENTIAL

Environmental impacts associated to waste use after the investigated system (including recycling).

In this module impacts arising from steel recycling are accounted, including avoided impacts associated to primary steel production. The result is expressed as net value between direct impact (i.e. recycling steel in EAF furnace) and avoided impact (i.e. producing steel from iron ore in BOF furnace.

EPD / Hot-rolled in wire rod

Minimum content of recycled, recovered, by-product materials

TABLE OF MODULES								
PRODUCT TYPE	PRODUCT			RECYCLED MATERIAL		RECOVERED MATERIAL	BY-PRODUCT MATERIAL	TOTAL CONTENT OF RECYCLED, RECOVEREDBY-PRODUCT MATERIAL
			TOTAL %	PRE-CONSUMER%	POST - CONSUMER %			
Steel for armed concrete and wire rod for drawing	Hot rolled wire rod	2	99%	35,6%	63,4%	0	0	≥99%

Content of recycled materials ≥ 99,0% (Certified by ICMQ SpA following UNI/PdR 88:2020)

Certificate n. R0449, of 11/09/2024

Other optional additional environmental information

Other environmental characteristics of Alfa Acciai plant

The production process involves scrap melting in the two electric arc furnaces (EAFs) with a total annual production capacity of about 2,000,000 tonnes, liquid steel tapping and secondary metallurgical processing in the two ladle furnaces, and finally casting in the two 5-line continuous casting machines. Alfa Acciai plant is equipped with powerful off-gas filtering system for both furnaces with active carbons injection to prevent and reduce the organic micro pollutants in air emissions (PCDD /F and PCB).

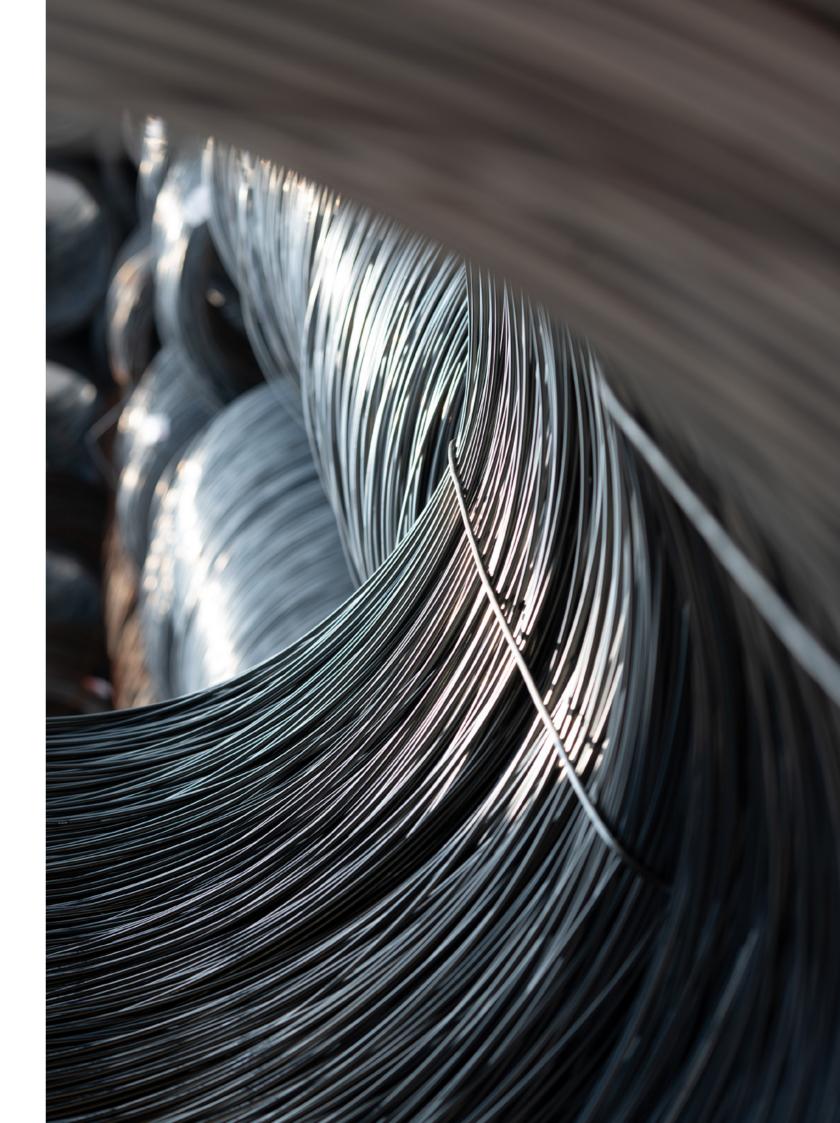
Alfa Acciai in Brescia is a model of circular economy as through the rational consumption of materials and recycling strategies it minimizes the use of raw natural resources and enhances the residues produced. In recent years, environmental issues have assumed increasing importance worldwide, Alfa Acciai has shown itself to be sensitive to these aspects, undertaking actions aimed at reducing its impact.

Among the main projects the following stand out:

- SmartGrid Pilot Project recovers heat from the offgas plant cooling system serving the furnaces at the steel mill and through an highly energy-efficient heat exchange system connects the Alfa Acciai process and the A2A district heating network. Thanks to this plant more than 6,000 residential units should be heated and at the same time reduces heat loss into the atmosphere and make-up water consumption;
- Decarbonisation, achieved among other, through the partial replacement of the coal and its derivatives, in the EAF process, with recycled polymers reach in biomass carbon with the aim of reduce CO₂ emissions;
- Energy efficiency, through the implementation of initiatives geared towards optimising the use of energy resources and reducing consumption, e.g., through energy optimisation processes based on the recovery of heat generated by industrial facilities and increased use of energy from renewable sources.

REFERENCES

- EN 15804:2012+A2:2019
- · ISO 14040:2021
- · ISO 14044:2021
- Life Cycle Assessment (LCA) for hot and cold rolled structural steel and for Sinstone recycled industrial aggregate produced by Alfa Acciai for EPD° purposes - Final Report
- EPDItaly General Programme Information v6.0
- PCR ICMQ-001/15 v3





All-round sustainability

Via San Polo, 152

25134 Brescia - Italy

Log on to www.alfaacciai.it