

## TECHNICAL SPECIFICATION: WIRE ROD

### C15D/E - C15R\* - C15B\*\* - C15AL\*\*\*



#### Description of the product

**Weldable non-alloy steel wire rod for cold rolling and drawing**

#### CHEMICAL COMPOSITION (REF. UNI EN ISO: 16120-2° / 683-3°)

	C	Mn	Si	P	S*	Cu	B**	Cr	Ni	Mo	Al***
Min	0.12	0.40	0.15		0.020		0.0050				0.015
Max	0.17	0,60° - 0,70°	0.25	0.025	0.035	0.30	0.0100	0.20	0.25	0.05	0.040

#### MECHANICAL PROPERTIES

Rm (N/mm <sup>2</sup> )	A5 (%)	Z (%)
≤ 530	≥ 28	≥ 60

#### Range of dimensions

- Diameter: 5.5 – 16 mm

#### TOLERANCE (EN 10017 - ISO 16124 grade T1)

Diameter (mm)	Tolerance on	
	Diameter	Ovality
5,5 - 6 - 6,5 - 7 - 7,6 - 8 - 8,7 - 9	± 0.30	0.48
10 - 11 - 12 - 13 - 14 - 15	± 0.40	0.64
16	± 0.50	0.80

## **TECHNICAL SPECIFICATION: WIRE ROD C15D/E - C15R\* - C15B\*\* - C15AL\*\*\***

### **Packaging**

**Coil strapped in 4 positions**

**Coil weight:**

- ~ 1420 kg

**Single-strap fastening with 7 mm diameter wire**

**Coil dimensions:**

- $\varnothing$  int. 850 ÷ 900 mm
- $\varnothing$  ext. 1100 ÷ 1200 mm
- height 1000 - 1100 mm

### **Labelling**

Each coil is identified with a metal or paper plastic label containing the following information:

- Company logo
- Heat number
- Diameter
- Weight
- Steel grade
- Production date
- Certification logos
- QR Code

### **Standards references**

UNI EN ISO 16120-1:2017: "Non-alloy steel wire rod for conversion to wire - Part 1: General requirements wire"

UNI EN ISO 16120-2:2017: "Non-alloy steel wire rod for conversion to wire - Part 2: Specific requirements for general purpose wire rod"

### **Certifications**

Each delivery is accompanied by the certificate 3.1 (standard UNI EN 10204)